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# Good Manufacturing Practices (GMP)

**Vinatronics Good Manufacturing Practices (GMP) meet multiple requirements for ANSI/NFPA/ASTM/MUTCD/and OSHA. How to identify GMP quality:**

**Non-Compliant Products expose your company to fines and/or litigation. Misrepresentation or Low Quality can be identified if you know what to look for.**



**Compliant Vinatronics ANSI 107-2010 Class 2**



**Compliant Vinatronics ANSI 207-2011 Public Safety**



**This Low Cost Brand "X" Imported "ANSI" Class 2 counterfeit survey vest had all 11 misrepresentations.**

- 1** Vinatronics Name and Telephone Number Appears on all products. Warranty, Compliance and Technical information is a phone call away. *Low Quality/Misrepresented products do not show the manufacturer.*
- 2** Vinatronics products are "Made in the USA" where OSHA work rules and ANSI/NFPA Standards are followed. Vinatronics identifies our "Made in the USA" products with "Country of Origin" flag tags. *Imported products need not follow OSHA work rules or follow Good Manufacturing Practice for worker conditions.*
- 3** Vinatronics ANSI and/or NFPA/ASTM/70E Arc labels are clearly visible, have diagrams, class identification, level identification, washing instructions, part numbers, and sizing required by the standards. *Low Quality/Misrepresented products may not have proper labels.*
- 4** Vinatronics Fabrics and Reflective are "3rd Party Tested" by independent laboratories for proven compliance with standards. Copies of ANSI and/or NFPA/ASTM/70E Arc test reports are on file. *Low Quality products do not have or misrepresent ANSI 3rd party testing. Low Quality, misrepresented "FR" products may burn.*
- 5** Vinatronics fabrics are breathable, heavier weight, high tensile strength, non fraying, mesh and knits. Vinatronics uses only fabrics that are tough, durable, fray resistant, comfortable, and long lasting. *Low Quality/Misrepresented products use inferior fabrics.*
- 6** Vinatronics uses only genuine 3M™ Scotchlite™ Reflective Material in 1 3/8 and 2 inch compliant widths. "Combined Performance" Orange and Yellow Vinyl, Compliant White Vinyl, and Silver Fire Resistant are all rated as "Retro Reflective" for improved visibility in tough working conditions. *Low Quality/Misrepresented products use off brand, untested reflective.*
- 7** Vinatronics uses only tough, break resistant, nylon coated threads. Then we "double fabric" or "Bar Tack" to reinforce around high stress points on pockets, zippers, snaps, and pockets. *Low Quality products use single stitch and common breakable threads.*
- 8** Vinatronics uses Polyester Tri-Fold or Nylon Webbed binding on all exposed edges. Snaps do not pull through, edges do not fray. *Low Quality products use fold edges or unreinforced binding.*
- 9** Vinatronics uses rust and corrosion resistant zippers and metal snaps. FR garments use "Dielectric" arc resistant plastic zippers. *Low Quality products use brass or plastic zippers/snaps.*
- 10** Vinatronics uses "True Sizing" where a Large is really a Large. *Low Quality imported products are often sized differently, i.e. XL = Large.*
- 11** Vinatronics Silk-Screen logo service is all performed "in house", using quality non-fading inks. Using premium quality inks, our logos are designed to last as long as the garments. *Low Quality products screen printing may fade, peel, or crack.*

For Product & Compliance Info: Ph:206-762-7410 Fax:206-767-5728

[WWW.VINATRONICS.COM](http://WWW.VINATRONICS.COM)

**QUALITY • INTEGRITY • PRIDE • COMPLIANCE**